



## Cerafill 10 Colour

### Universal grout

For grouting of ceramic wall and floor tiles, quarry tiles, mosaics, and natural stone.

- For interior and exterior use
- Joints widths: 2 - 10 mm
- High mechanical strength and colour uniformity
- Water and dirt repellent
- Bright and intense colours
- Provides an even and uniform joint
- Suitable for both absorbent and non absorbent tiles
- Smooth consistency
- CE-classification: CG 2, high class

#### Product

Cement-based powder containing polymer modifiers. Added light stable pigments. Contains quartz sand with grain sizes up to 0.4 mm.

#### Colours

Available in white, pale grey, steel grey, graphite, anthracite, black grey, and light beige. Colour swatches available on request.

#### Coverage

Tile size / joint width	Coverage per m <sup>2</sup>
50 x 50 x 5 mm / 2 mm	approx. 0.8 kg
100 x 100 x 7 mm / 4 mm	approx. 1.1 kg
150 x 150 x 7 mm / 4 mm	approx. 1.0 kg
200 x 200 x 7 mm / 4 mm	approx. 1.1 kg
300 x 300 x 10 mm / 5 mm	approx. 1.3 kg

#### Packaging

Available in 5 kg and 25 kg PE lined paper bags.

#### Surface preparation

Joints should be clean, dry, and free from loose particles. Joint depth should appear uniform.

For grouting of very absorbent tiles, **Alfix Cerafill 5 colour** should be used. For joint widths exceeding 10 mm, **Alfix Cerafill 15 quick** or **Alfix Cerafill 20** should be used.

#### Mixing and application

Usually, grouting can be made 48 hours after completion of fixing. Add 0.20 – 0.24 litres of clean water per kg powder. Pour the water into a clean container and add the powder while stirring thoroughly with mixing drill until a lump-free and smooth grout is obtained. Allow the mixture to rest for a few minutes before use.

Apply Alfix Cerafill 10 colour to the surface with a soft rubber squeegee while working diagonally over the joints ensuring that they are completely filled. Remove excess grout immediately while working. When the grout begins to set, after approx. 15 – 50 minutes, start to slurry off the area using wet sponge frequently rinsed in clean water. Wipe over tiles in broad sweeps until joints appear even and filled. Finally, clean off and finish tiles and joints with only slightly damp sponge.

Any remaining grout film on the surface can be removed after 12 – 24 hours using an acid cleaner, e.g. **Alfix Acid Wash**. In most cases cleaning with clean water, e.g. added vinegar, will be sufficient to remove grout film or efflorescence.

### **NB!**

Coloured grouts involve a potential risk of staining to some types of tiles - stains which can be difficult to clean off. To ensure that tile and grout are compatible, trial a small area.

Switch off any underfloor heating

Note that the temperature of mixing water will influence setting time.

Protect the joints from heat, draught, and other climatic conditions which will cause premature drying. To prevent premature drying, dampen joints for approx. 24 hours (use e.g. wet sponge) in order to obtain complete hardening.

Do not cover areas just grouted with plastic foil or sheets. Avoid any significant changes in temperature or humidity during hardening process. Variations in drying conditions as well as heavy use of water when cleaning off may affect the cement and cause visible deviations in joint colour.

### **Precautions**

IRRITANT

### **Cleaning**

Grout residues on tiles and tools should be removed with water before the mix begins to set. Cement-based products harden when mixed with water, hence do not pour surplus adhesive into the drain system.

### **Test**

DS/EN 13888

### **Technical enquiries**

Product info on:

- **Alfix Cerafill 5 colour**
- **Alfix Cerafill 15 quick**
- **Alfix Cerafill 20**
- **Alfix Cleaning and Maintenance products**

**Product health and safety data /COSH**

For further information, please consult our Technical Services Dept.  
**For latest update of this product info, visit [www.alfix.com](http://www.alfix.com).**

### **Technical data**

<b>Working temperature</b>	+5 °C - +30°C
<b>Density</b>	2.0 kg/litre (mixed with water)
<b>Working time</b>	1 - 2 hours at +20°C
<b>Foot traffic</b>	After 24 hours at +20°C
<b>Full strength</b>	After 14 days at +20°C
<b>Classification - DS/EN 13888</b>	CG 2, high class
<b>Shelf life</b>	Min. 12 months in unopened bags